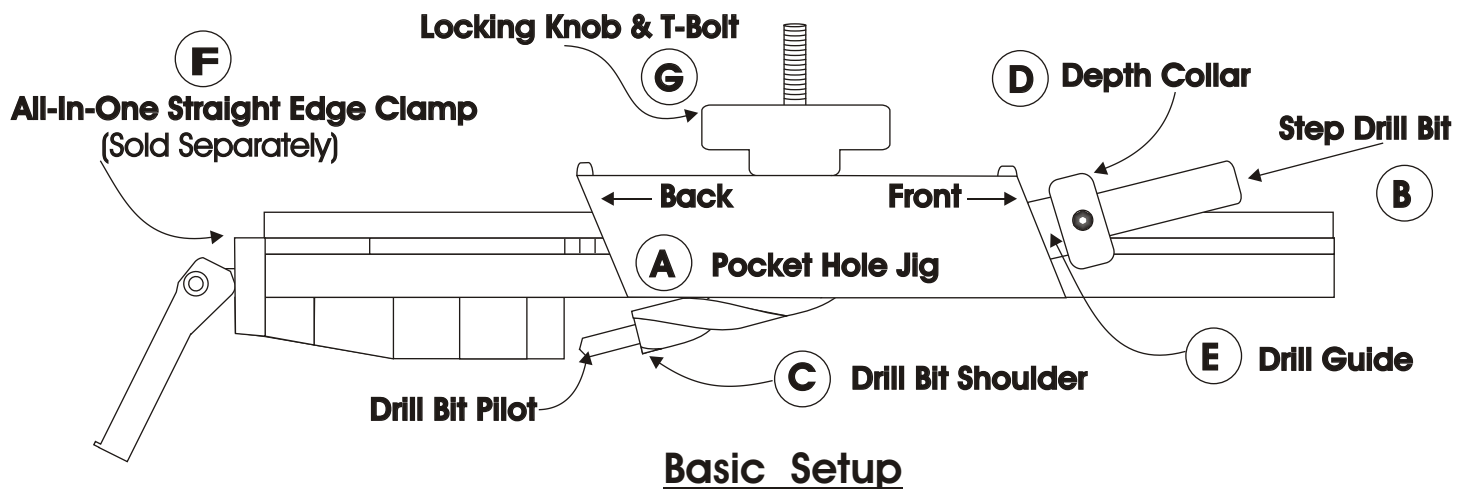
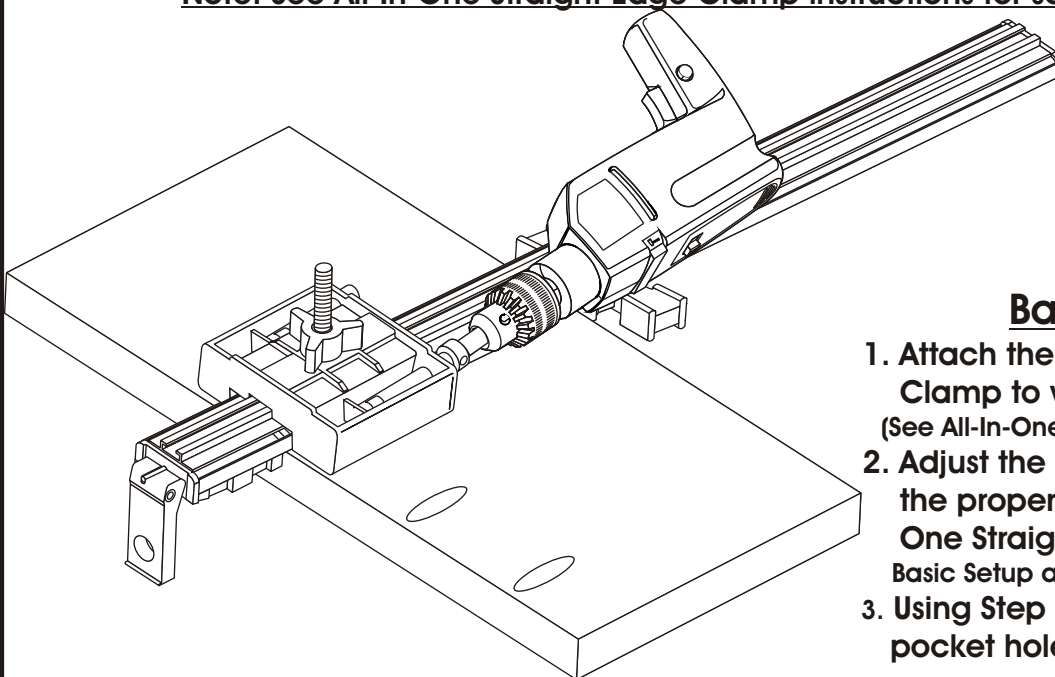


All-In-One™ Straight Edge Clamp Pocket Hole Jig Accessory



1. Install (B) Step Drill Bit in Pocket Hole Jig (A).
2. Line up (C) Drill Bit Shoulder with (A) Back of Pocket Hole Jig.
3. Adjust (D) Depth Collar flush with (E) Drill Guide. Tighten (D) Depth Collar in place.
4. Install (A) Pocket Hole Jig on (F) All-In-One Straight Clamp using (G) Locking Knob and T-Bolt.
5. Adjust (A) Pocket Hole Jig so that the Back of the Pocket Hole Jig is lined up with the 3rd (3/8") mark of the All-In-One Straight Edge Clamp. This is the basic alignment for 3/4" stock. Adjust toward or away from zero for thinner or thicker stock.

Note: See All-In-One Straight Edge Clamp instructions for scale alignment.



Basic Operation

1. Attach the All-In-One Straight Edge Clamp to work piece to be drilled.
(See All-In-One Straight Clamp Instructions)
2. Adjust the Back of the Pocket Hole Jig to the proper alignment mark on the All-In-One Straight Edge Clamp scale (See Basic Setup above)
3. Using Step Drill Bit installed in drill, drill pocket holes as needed.